

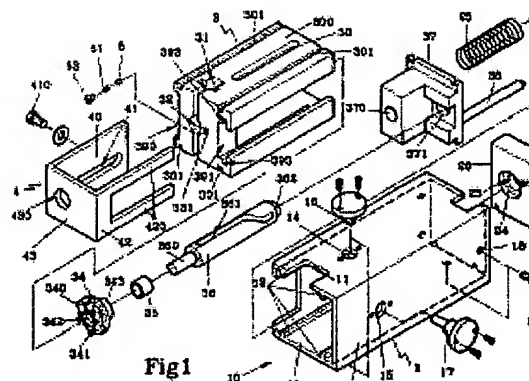


**Screw feeding device.****Patent number:** EP0612587**Publication date:** 1994-08-31**Inventor:** CHEN HO-TIEN (TW)**Applicant:** CHEN HO TIEN (TW)**Classification:****- International:** B25B23/04**- european:** B25B23/04B**Application number:** EP19930301371 19930224**Priority number(s):** EP19930301371 19930224; CA19932087829 19930121; US19920990650 19921214**Also published as** US528407  
 CA208782**Cited documents:** DE420871  
 EP038695  
 US493616**Abstract of EP0612587**

An automatic screw-feeding device including a sliding box (3) and a sprocket (34) to move a screw belt (N1) through the sliding box (3), the sprocket (34) being locked at one of various positions to keep a screw (N) on the screw belt (N1) at a secured position for a driver (27) rotated by an electric motor to fix in something, the sprocket (34) being rotated by a shaft (36) rotated by pulling the sliding box (3) forward and backward forcing an orienting rod (17) to move along in a non-straight groove (361) in the shaft (36) fixed through a side wall of the sliding box (3) contained in a housing (1) so that the shaft (36) is rotated.

**Fig1**

## Screw feeding device.

### Description of EP0612587

This invention relates to a screw feeding device for advancing belt-mounted screws into a predetermined position being driven by a driving means.

There are automatic screw driving tools such as are shown in U.S. Patents No. 4,059,034, 3,930,297 and 4,059,034 which include a sprocket member to move a screw belt and a pawl and a pin to prevent the sprocket member from rotating reversely. But the stopping function of the pawl and the pin is not good in these known devices, and in addition, a slide member has a cylindrical recess which is unadjustable so that each screw-driving device is only suitable for one size of screws. So a user has to prepare a plurality of screw-driving devices for 13-51mm screws. Another drawback is that the sprocket member does not work accurately to move a screw belt because of difficulty in locking the sprocket member firmly.

The arrangements shown in U.S. Patents Nos. 3,930,297 and 3,910,324 can only fix screws in a horizontal direction and are limited in practical function.

Viewed from one aspect, the present invention provides a screw feeding device for advancing belt-mounted screws into a predetermined position for being driven by a driving means, which feeding device comprises a housing and sliding member in sliding engagement with said housing, the sliding member having a passageway for receiving a belt carrying said screws, an opening connecting said passageway with the exterior and sprocket means mounted on a shaft within said sliding member for advancing said belt-mounted screws into a predetermined position adjacent said opening for being driven therethrough, wherein said housing has means adapted to engage with and to rotate said shaft as said sliding member is moved relative to said housing, locating means are provided resisting rotation of said sprocket means relative to said sliding member, and said sprocket means is mounted on said shaft through a one-way bearing, said locating means and said one-way bearing cooperating to permit said sprocket means to rotate relative to said sliding member only in a direction which advances said screws towards said predetermined position.

An embodiment of the invention will now be described, by way of example only, with reference to the accompanying drawings, wherein:

Figure 1 is an exploded perspective view of a screw feeding device according to one embodiment of the present invention;

Figure 2 is a perspective view of the screw feeding device of Figure 1;

Figure 3 is a horizontal cross-sectional view from above taken through the line III-III in Fig. 2;

Figure 4 is a horizontal cross-sectional view from above taken through the line III-III in Fig. 2 and showing the operation of the device;

Figure 5 is a vertical cross-sectional view from the left taken through the line IV-IV in Fig. 2; and

Figure 6 is an enlarged sectional side view of part C in Fig. 5.

A screw feeding device according to one embodiment of the present invention, as shown in Figs. 1-3, comprises: housing 1, a stop block 2, a sliding box 3, an adjustable cap 4, a sprocket member 34, a shaft 36 and a support block 37 as its main components.

The housing 1 is preferably shaped as a hollow rectangular box, having on open front and rear side, a sliding box cavity 10, two rails 12 on an upper and a lower inner wall 11 for a sliding box 3 to lie thereon, a through hole respectively in the upper and a side wall 13 for two orienting rods 16, 17 to extend through to respectively insert in slot 30 of the sliding box 3 and a slot 361 of the shaft 36, and a threaded hole 18 in the side wall 13 for a screw to engage in, which screw also engages in a threaded hole 20 of the stop block 2 to secure the stop block 2.

The stop block 2 has a slanting slot 21 for a bolt 22 to extend across 50 that an upper wall of the slanting slot 21 may be pressed down by rotating the bolt 22 so as to adjust the width of the slot 21 and thus to adjust the diameter of a driver through hole 23 to suit the diameter of a driver to be used. The stop block 2 is fixed in the rear side opening of the housing 1, with both side walls 26, 26 fixed to the side walls of the housing 1 with screws. The drive

through hole 23 is for a driver 27 to pass through and the driver 27 is to be rotated by an electric motor. There is a spring hole 24 at an opening of the through hole 23 for one end of a spring 25 to fit around.

The sliding box 3 partly fits in the interior cavity 10 of the housing 1, having rail grooves 301 in an upper and a lower wall 300,300 to fit with the rails 12,12 of the housing 1, a lengthwise slot 30 in an upper wall for the orienting rod 17 to fit and move therein, a screw passageway 31 provided to extend vertically from the upper wall to the bottom for a screw belt N1 to move up therein and having a cross-shape with a curved hole 32 in an intermediate portion for a screw N to extend outward, and also having a curved wall 310 as shown in Fig. 6 at the bottom for the screws N to move smoothly up. The sliding box 3 also has a front side wall 33 provided with a shaft hole 330 horizontally extending rearward, a threaded hole 331, and a hollow cavity 332 formed between the sliding box 3 and a supporting block 37 for the driver 27, the shaft 36 etc. to be deposited therein.

The sprocket member 34 has a plurality of pawls 340 around the front side wall, a shaft hole 342 in the center for the front end of the shaft 36 to fit therein, and a bearing hole 343 in a rear side communicating with the central shaft hole 342 for a one-way bearing 35 to fit therein. The one-way bearing 35 is combined with a smallest diameter left end portion 360 of the shaft 36 as shown in Figs. 3 and 4.

The shaft 36 has a smallest diameter left end portion 360, a largest diameter intermediate long portion and a medium diameter right end portion 362 and a non-straight groove 361 along in the intermediate portion for the orienting rod 17 to be inserted and to move therein.

A locating bead 5, a spring 51 put behind the bead 5 and a screw 52 to compress the spring 51 are provided to be deposited in a threaded hole 331 in the front side wall 33 of the sliding box 3 so that the bead 5 may engage in one of the bead holes 341 when the sprocket member 34 is rotated, and so that successive bead holes 341 can be engaged with and disengaged from the bead 5.

The supporting block 37 is positioned behind the sliding box 3, having a driver hole 370, a shaft hole 371, a spring hole 372 for an end of a spring 25 to fit therein, and a long straight rod 38 arranged to extend rearward for touching and turning on a switch of an electric motor to rotate the driver.

The sliding box 3 has a U-shaped guide groove 390 at one side and a cross-shaped guide groove 391 at the opposite side for the adjustable cap 4 to slide along these two grooves 390,391 for adjustment. The adjustable cap 4 is U-shaped, having an elongate slot 41 in a side wall 40 for a bolt 410 to engage a threaded hole 392 in the guide groove 390, and the opposite side wall 42 of the U-shaped comprising two horizontal parallel guide rods 420,420 arranged to fit in two straight grooves 393 in an upper and lower side of the guide groove 391. The front side wall of the adjustable cap 4 has a screw exit hole 430 for a screw to extend outwardly therethrough. The adjustable cap 4 can be pulled to adjust the distance by which it extends out of the sliding box 3 by altering the location of the bolt 410 in the slot 41 on the side wall 40 so as to coordinate with screws N of any length, preventing the screw from falling down before being fixed.

The sliding box 3 is manually moved, forcing the shaft 36 to rotate, and then the sprocket member 34 is also rotated by the shaft 36 to move the screw belt upwards. At the same time the locating bead 5 keeps the sprocket member 34 firmly in a certain position so that a screw can be positioned in a pre-set location to be driven by a driver with correct accuracy, without any possibility of reverse rotation of the sprocket member 34 and of the screws falling down before being driven.

Thus, in at least preferred embodiments, there is provided an automatic screw-driving device which moves a screw belt with accuracy, and can be adapted to screws of any length; and there is provided a screw feeding device having an adjustable cap movable to suit to any length of a screw, to keep a screw from falling down before fixed, and to fix a screw both in a horizontal and a vertical direction; and there is provided a screw feeding device in which a plurality of pawls is provided in a sprocket to push to move a screw belt; and there is provided a screw feeding device having a one-way bearing for supporting a shaft, fixed on one end of the shaft, restricting a sprocket member to rotate in one direction only; and there is provided a screw feeding device having a plurality of bead holes in one side surface of a sprocket member for a bead to fit in one of them to secure stably the sprocket member at one of various positions after its rotation for a certain angle; and there is provided a screw feeding device having a non-straight lengthwise groove in the shaft for an orienting rod to fit therein through a side wall of a housing so that the shaft may be rotated clockwise or counterclockwise by means of the orienting rod when a sliding box is moved sliding forward and backward in the housing.



## Screw feeding device.

### Claims of EP0612587

1. A screw feeding device for advancing belt-mounted screws (N) into a predetermined position for being driven by driving means (27), which feeding device comprises a housing (1) and a sliding member (3) in sliding engagement with said housing (1), the sliding member (3) having a passageway (31) for receiving a belt (N1) carrying said screws (N), an opening (32) connecting said passageway (31) with the exterior and sprocket means (34) mounted on a shaft (36) within said sliding member (3) for advancing said belt-mounted screws (N) into a predetermined position adjacent said opening for being driven therethrough, wherein said housing (1) has means (17) adapted to engage with and to rotate said shaft (36) as said sliding member (3) is moved relative to said housing (1), locating means (5) are provided resisting rotation of said sprocket means (34) relative to said sliding member (3), and said sprocket means (34) is mounted on said shaft (36) through a one-way bearing (35), said locating means (5) and said one-way bearing (35) cooperating to permit said sprocket means (34) to rotate relative to said sliding member (3) only in a direction which advances said screws (N) towards said predetermined position.
2. A screw feeding device as claimed in claim 1, wherein said shaft (36) is rotated by means of a pin (17) in said housing (1) engaging in an elongate slot (361) formed in said shaft (36).
3. A screw feeding device as claimed in claim 1 or 2, wherein said sprocket means (34) is provided with circumferentially spaced apertures (341) and said sliding member (3) is provided with a spring biased locating means (5) arranged to engage in a selected one of said apertures (341).
4. A screw feeding device as claimed in claim 3, wherein said sprocket means (34) is provided with a plurality of circumferentially located pawls (340) corresponding in number to the number of said circumferentially spaced apertures (341).
5. A screw feeding device as claimed in claim 1, wherein said sliding member (3) is provided with an adjustable cap (4), which cap (4) is slidable relative to said sliding member (3) in the direction in which the screws (N) are driven, said cap (4) having an opening (430) therethrough aligned with said opening (32) in said sliding member connecting said screw passageway (31) with the exterior, and said cap (4) being securable relative to said sliding member (3) at a desired extension according to the length of a screw (N) to be driven.
6. A screw feeding device as claimed in claim 5, wherein said opening (430) in said cap (4) is substantially circular so as to provide a guide means for a said screw (N) when said feeding device is in any orientation.
7. A screw feeding device as claimed in any preceding claim, wherein an opening (23) for a driving means (27) is provided in said housing (1) and a slot (21) communicates with said opening (23), the size of said opening (23) being adjustable to suit a selected driving means (27) by means of a bolt (22) extending across said slot (21).
8. A screw feeding device as claimed in any preceding claim, wherein said screw passageway (31) in said sliding member (3) has a cross-shaped cross-section for receiving a belt (N1) and screws (N) mounted perpendicular thereto, and wherein the walls (310) of the passageway (31) are curved at the entrance to that part of the passageway which receives the belt (N1).
9. A screw feeding device as claimed in any preceding claim, comprising:
  - a housing (1) of a rectangular cross-sectional shape, having an interior cavity (10) for a sliding box (3) to engage slidably therein, two rails (12) on an upper and a lower inner wall (11) for engagement with rail grooves (301) of the sliding box (3), two holes (14,15) respectively in an upper wall (11) and a side wall (13), each for an orienting rod (16,17) to pass through, said two orienting rods (16,17) respectively engaging in an elongate slot (30) in a sliding box (3) and in a shaft (36);
  - a stop block (2) fixed in a rear side opening of the housing (1);;
  - a sliding box (3) having a screw passageway (31) of a cross shape extending from an upper surface (300) down to a lower surface (300) for a screw belt (N1) to enter an entrance in the lower surface (300) and to move up gradually through a curved hole (32) in an intermediate portion of the screw passageway (N1) for a screw (N) to exit, a front side wall (33) provided with a shaft hole (32) and a small threaded hole (331), a hollow cavity (332) formed with a support

block (37) fixed in a rear side opening, and a guide opening (390,391) respectively at two opposite sides;; a sprocket member (34) positioned just behind the front side wall (33) of the sliding box (3), having a plurality of pawls (340) around its front circumference, a plurality of bead holes (341) around front side surface, a central shaft hole (342) for one end of a shaft (36) to fit therein, and a one-way bearing (35) fixed in the shaft hole (342) for supporting the shaft (36);

an adjustable U-shaped cap (4) connected to the front portion of the sliding box (3) to be pulled out of or in to the sliding box (3), having a horizontal slot (41) in one side wall (40), two horizontal parallel rods (420) in the opposite side wall (42), and a screw exit hole (430) in the front side wall (43); and

said pawls (340) of the sprocket member (34) pushing and moving up the screw belt (N1) to locate a screw (N) at pre-set position for being driven, said sprocket member (34) never rotating in a reverse direction even if said shaft (36) rotates in the reverse direction, said shaft (36) having a lengthwise slot (361) for the orienting rod (17) of the housing (1) to fit therein and being rotated for an angle by the orienting rod (17) in case of manually pulling the sliding box (3), said adjustable cap (4) being pulled out of the sliding box (3) to adjust the distance by which said cap (4) extends from the sliding box (3) so as to co-ordinate to the length of a screw (N) to be driven.

10. A screw feeding device for advancing belt-mounted screws (N) into a predetermined position for being driven by a driving means (27), which feeding device comprises a body portion (3) provided with a passageway (31) for receiving a belt (N1) carrying said screws (N), an opening (32) connecting said passageway (31) with the exterior, a sprocket means (34) for advancing said belt-mounted screws (N) into a predetermined position adjacent said opening (32) for being driven therethrough, and an adjustable cap (4) slidably engaged with said body portion (3), and having an opening (430) therethrough aligned with said opening (32) connecting said screw passageway (31) with the exterior, said adjustable cap (4) being securable to said body portion (3) at a desired position of sliding engagement according to the length of a said screw (N) to be driven.

11. A screw feeding device as claimed in claim 10, wherein said adjustable cap (4) is provided with an elongate slot (41) and said body portion (3) is provided with a threaded aperture (392), said adjustable cap (4) being securable relative to said body portion (3) by means of a bolt (410) extending through said elongate slot (41) and engaged in said threaded aperture (392).

12. A screw feeding device as claimed in claim 10 or 11, wherein said adjustable cap (4) is generally U-shaped, having an end face (43) provided with said opening (430) and two side limbs (40,42) located in parallel guides (390,391) formed in said body portion (3).

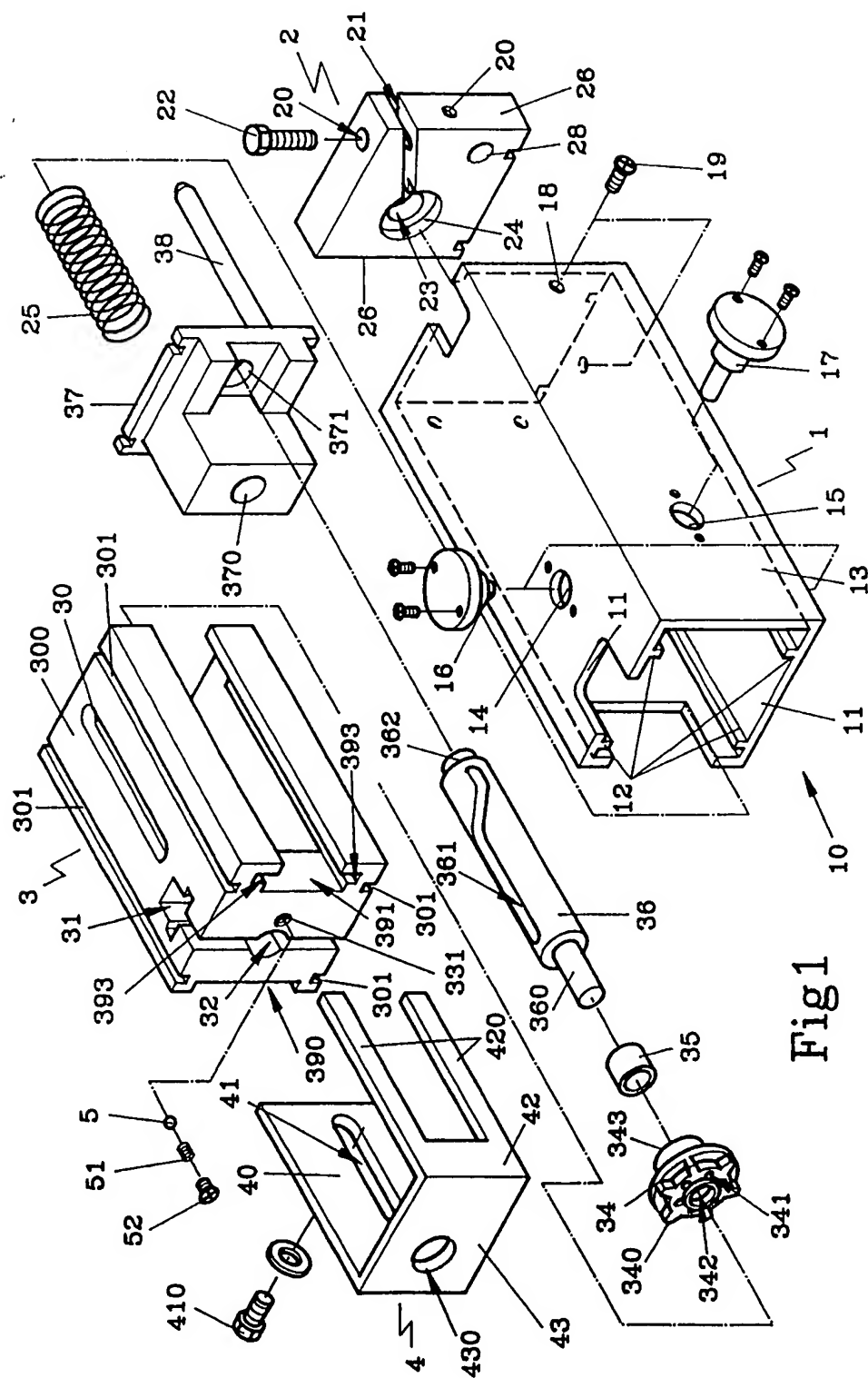
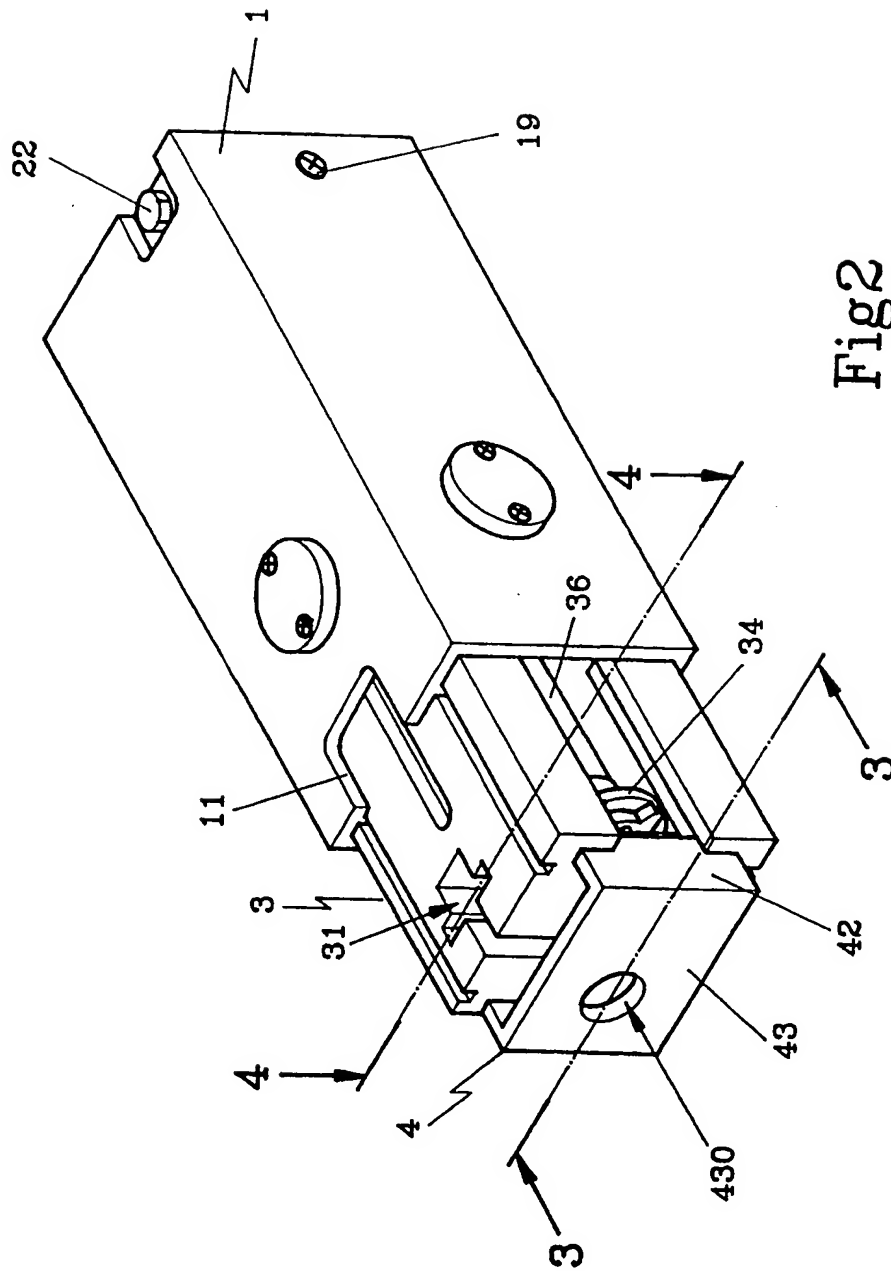
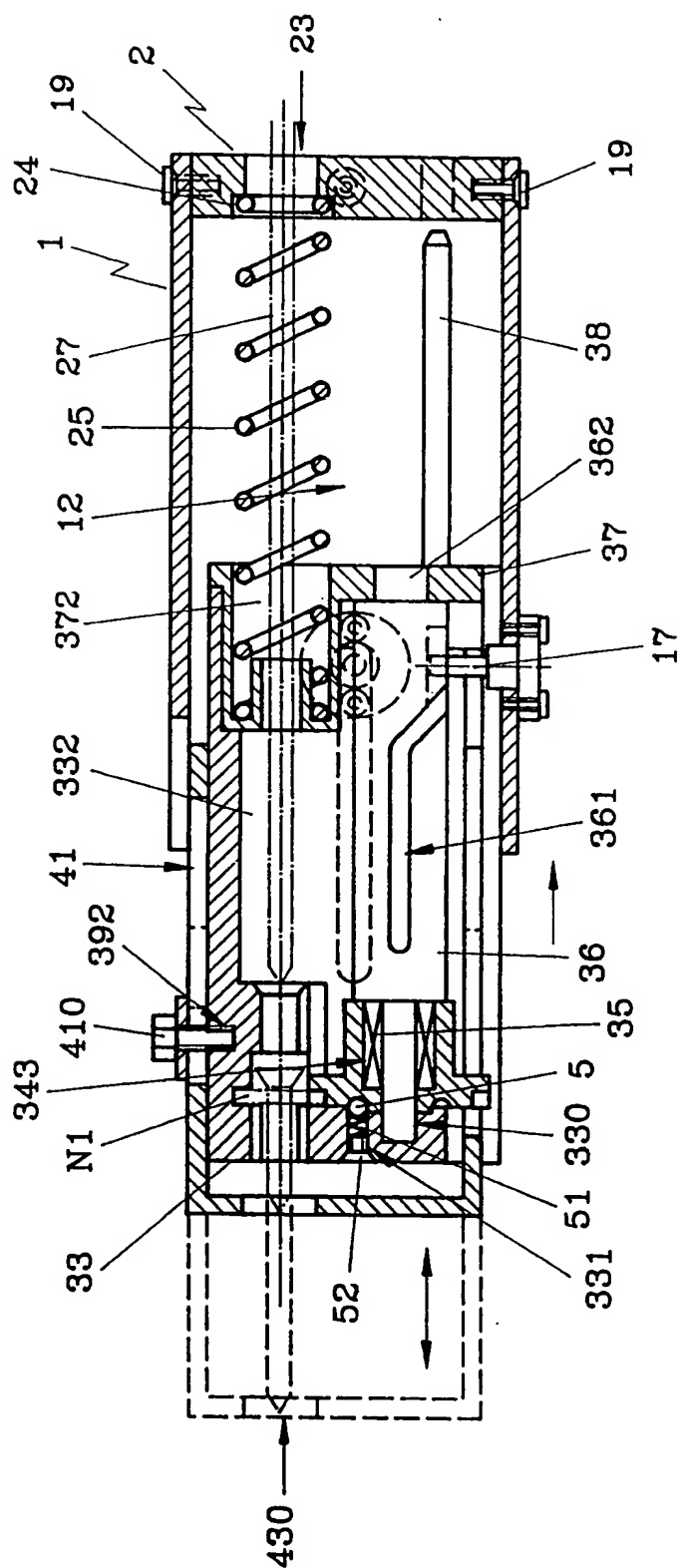


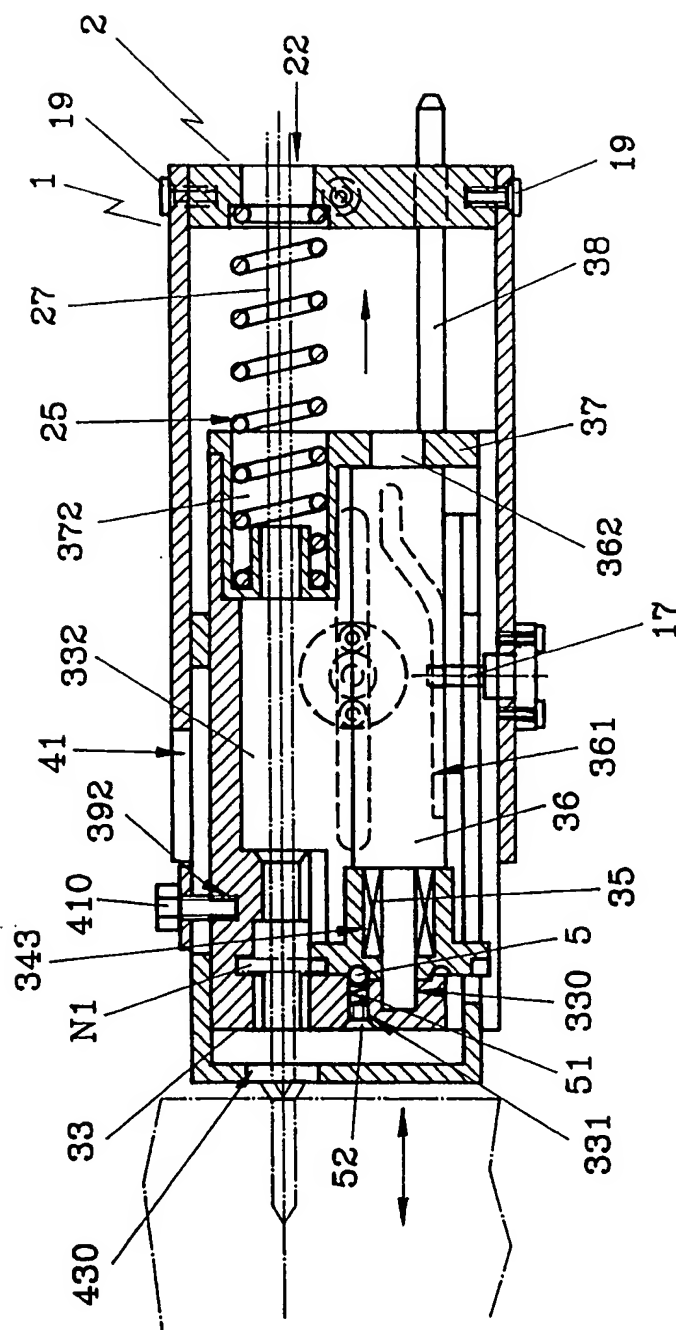
Fig 1

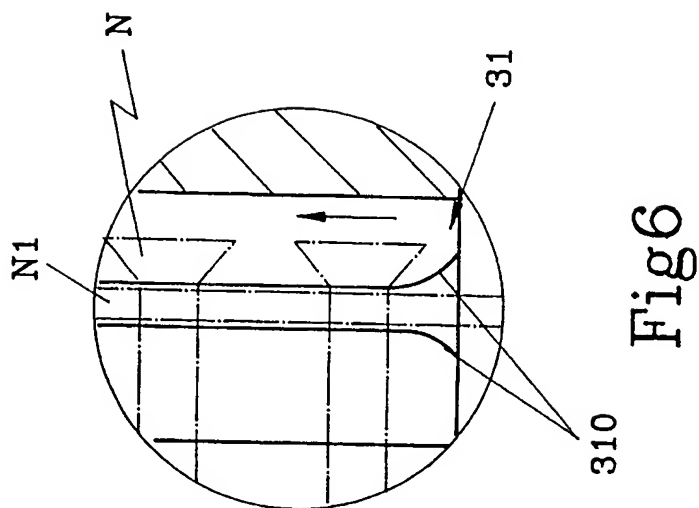
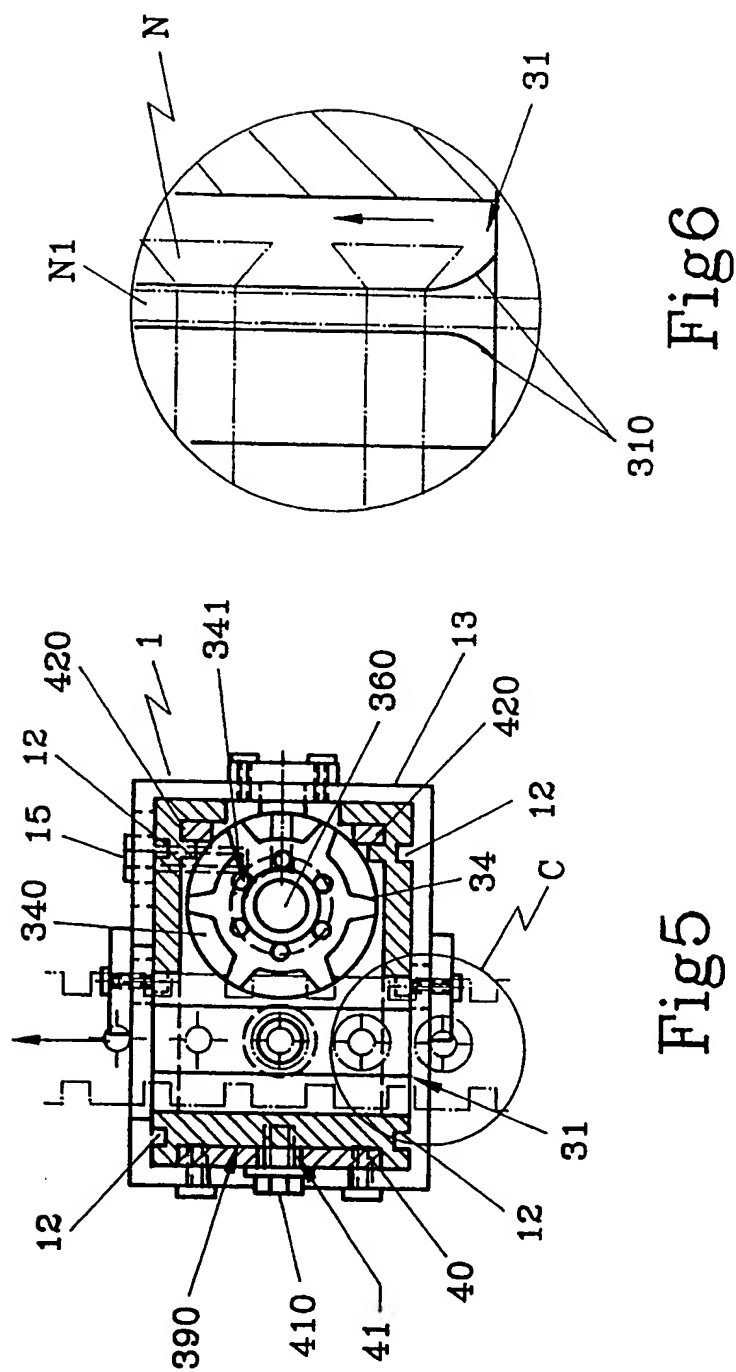






File 3







European Patent  
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## EUROPEAN SEARCH REPORT

Application Number

EP 93 30 1371

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)
X	DE-A-4 208 715 (F. FUSHIYA)	1,5, 10-12	B25B23/04
Y	* column 4, line 49 - column 5, line 25 * * column 6, line 26 - line 58; figures 4,6,9 *	2-4,9	
Y	--- EP-A-0 386 950 (M. KAWASHIMA) * column 6, line 56 - column 7, line 31; figures 5-7 *	2,9	
Y	--- US-A-4 936 169 (B. PARSONS) * column 5, line 24 - line 38; figures 4,5 *	3,4	
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			TECHNICAL FIELDS SEARCHED (Int. Cl.5)
			B25B B23P
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 13 JULY 1993	Examiner VIBERG S.O.
<b>CATEGORY OF CITED DOCUMENTS</b> X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ***** A : member of the same patent family, corresponding document			